

## ABSTRACT

A speaker diaphragm or a dust cap formed by injection molding a mixture at least containing a resin material and a fiber material. The speaker diaphragm or the dust cap combines  
5 the advantages of both a paper diaphragm and a resin diaphragm or a paper dust cap and a resin dust cap. The advantage of a paper diaphragm or dust cap is a large degree of freedom in setting physical properties. The advantages of a resin diaphragm or dust cap are excellence in moisture resistance  
10 reliability, strength, external appearance, productivity and dimensional stability.